



815-20309

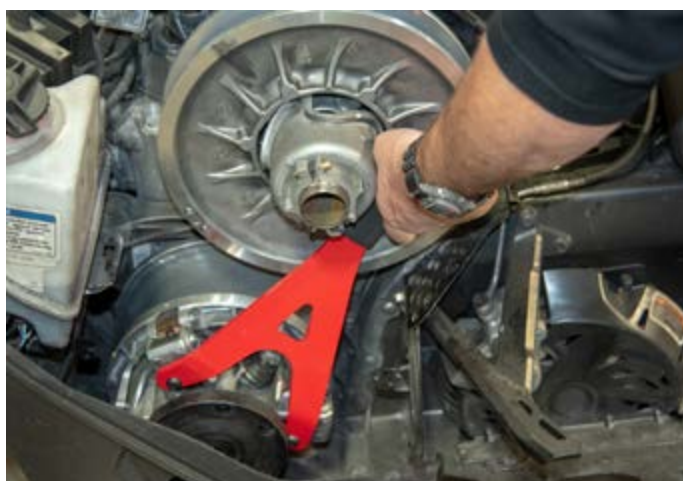
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743 E. Iona Road, Idaho Falls, ID 83401, (208) 529-0244 Fax (208) 529-9000

Clutch Holding Tool for Ski-Doo P-Drive Clutch Part# 20-309

Removing the Primary Bolt:

To remove the primary clutch bolt, you will want to place the fingers of the clutch holding tool into the opening of the spider. Then hold the handle against the helix on the secondary clutch while breaking the bolt loose. (See Illustration #1)



Removing the Primary Clutch from the Taper:

Thread the clutch puller (part# 20-228) into the center of the primary clutch. To pop the primary clutch off of the taper, place the fingers of the holding tool into the opening of the spider. Then rest the handle against the helix on the secondary clutch and tighten the puller until the primary clutch pops off of the taper. (See Illustration #2)

Note: Put some grease on the tip of the puller and a little on the thread to help remove the primary clutch from the taper.

Installing the Primary Clutch onto the Taper:

When installing the primary clutch back onto the taper, place the fingers of the holding tool into the opening of the spider. Then rest the handle against the helix on the secondary clutch and tighten the puller until the primary clutch pops off of the taper. (See Illustration #2)

Note: Make sure to torque the primary clutch to factory specifications.

