



815-32650

*“Setting the World’s
Performance Standards”*

743 E. Iona Road, Idaho Falls, ID 83401, (208) 529-0244 Fax (208) 529-9000

Hot Air Elimination Kit

Part #32-650

for 2018-19 Arctic Cat M8000

Kit Contents:

- (1) 32-6501 Right Side Outlet Vent
- (9) 14-223 Plastic Rivet
- (1) 015-32650 Installation Instruction

Tools Required:

- 3/16” Drill Bit Drill Rivet Tool Debur Tool (SLP #20-154)
- Oscillating Multi-Tool, Hot Knife or Rotary Tool with Drywall Cutting Bit(#560)

Installation Instructions:

1. Remove side panel.
2. Cut out the provided template and lay it within the side panel body lines (refer to illustration #1). Use a scribe or marker to mark around the **INSIDE** of the template.
3. Using an oscillating multi-tool, hot knife or rotary tool with drywall cutting bit(#560), cut around the inside of the scribed line and debur the hole.
4. Align the grate over the hole in the side panel. Using the grate as a guide and a 3/16” drill bit, drill and fasten one hole at a time using supplied plastic rivets.

Helpfull hint: Drill one hole and install one rivet at a time. When drilling and installing each additional rivet, angle the hole slightly away from the vent. This will allow the rivets to pull the vent tightly against the plastic for a flush finish.

5. Re-install side panel.



NOTE:

Check and make sure the vent is the same size as the provided template before cutting.

